Sage Pro ERP

Manufacturing Modules

Sage Pro ERP software offers powerful tools to improve efficiencies within the manufacturing process. Designed to automate input measurements and calculate production outputs, Sage Pro delivers the accuracy required to achieve the quick-turn adjustments so critical to staying ahead of your competitors and growing profit margins. Sage Pro can synchronize manufacturing with purchasing, sales, receivables, and accounting, and help move your business along the road to continuous success.

Production Entry

The Sage Pro Production Entry module is the foundation of the Sage Pro manufacturing suite. This module provides bills of materials (BOM), sales kit, configuration, and backflush processing. Seamless integration enables access to inventory and customer files without having to leave the module. Real-time costing from Inventory Control provides access to current information at all times. Sage Pro Production Entry also delivers advanced kitting and bills of materials configuration capabilities during Order Entry.

Features

- · Allows for multilevel bills of materials.
- · Includes support for revisions.
- · Allows for global change or delete on BOM components.
- · Supports modular bill of materials.
- Supports variable bill of materials.
- · Supports nested modular bill of materials.
- · Allows for phantom bill of materials.
- Includes option to configure BOM during Order Entry.
- · Allows kitting during Order Entry or during Order Shipment.
- Includes import bills of materials option.
- · Allows bills of materials settings of active, hold, or obsolete.
- · Easy customization of key terminology.
- Multiple-level bill of materials displayed in a tree-view menu screen.
- Supports adding, deleting, editing, and renumbering components and finished goods from the tree-view menu.
- Inquiry from BOM maintenance screen allows you to project manufacturing cost and view all Work Orders associated with a BOM.
- Separate scrap and variance accounts available.



 Support for modular and variable components dramatically decreases the number of bills of materials you maintain.

Key reports include:

- Bills of Materials
- Finished Goods
 - S
- Unused ItemsConfigurations

• Where Used

- ParentsComponents
- Manufacturing Journal

Work Orders

The Sage Pro Work Orders module teams up with Production Entry to deliver component allocation, work order creation, and generation, routing, and Material Requirement Planning (MRP) features. Work Orders provides the necessary tools to manage production orders, inventory, and resources in a manufacturing environment. Enhanced MRP to Purchase Order link and ability to create PO Bids with greater efficiency add additional value to this dynamic manufacturing solution.

- Production orders can be automatically generated from sales order requirements.
- Enter work orders with the option to associate with an order or customer.
- Ability to attach files to work orders.
- MRP-to-Purchase Order link.
- · Automatically close work orders on shipment.
- Generate work orders based on requirements, shortages, or forecast.
- · Generate purchase order bids based on shortages or forecast.



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- Option to use routes specifying operations and work centers.
- Set work order status to held, approved, or exploded.
- Supports top, bottom, and smart-level explosion.
- Option to include component allocation with smart explosion.
- Includes option to use finished location for component usage.
- · Works with stores, bins, serial numbers, and lot numbers.
- Includes option to specify a job number on the work order.
- · Select to create daily completion logs automatically.
- · Supports multiple reporting calendars for time-phased requirements.
- · Access the bills of materials, customer, and inventory files from Work Orders.
- · Complete work orders to update inventory and generate journal entries.
- Ability to customize key terminology easily.
- Update work orders through an import process that links with third-party applications.
- Filter for approve, explode, and complete work orders.
- · Support serial numbers in work orders.
- Roll price changes from the configuration screen into orders.
- · Add notes to individual work orders.
- Create PO Bids more easily and produce work orders that include order quantities, supplier values, and lead times.
- · Release components to Work-in-Process to support long production schedules.
- Option to assign start date or calculate by appropriate lead times.
- Integrates with Job Cost module to create Work Orders for finished goods assigned specifically to a job.

Variance Analysis

· Finished Goods

• Operations

· Work Centers

· Where Used on Routes

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Routes

- Reports included are:
- Pro Forma Work Orders
- · Work Order Travelers
- · Work Orders
- Work in Progress
- Gross MRP
- Net MRP
- Shortages MRP

Shop Control

The Sage Pro Shop Control module adds even greater power and flexibility to your manufacturing management arsenal when added to the Production Entry and Work Orders modules. Shop Control provides Manufacturing Resource Planning (MRPII) features, such as shop floor capacity scheduling, what-if planning capabilities, and WIP tracking. Plus, you can access your WIP Tracking from within Sage Pro Customer Connect when the two modules are integrated. Additional Shop control features Create forward and backward schedules to determine if required dates can be met. Export master schedule to excel and pivot tables for further analysis and graphical presentation.

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Features

- Allows entry of plan orders for what-if scenarios.
- Uses separate plan order numbers to distinguish from existing work orders.
- Update and view progress of work order from WIP Tracking screen.
- Import work orders to plan, view, and implement production schedules.
- Access bills of materials, customer, inventory, route, and calendar files from Shop Control.
- Easily customize key terminology.
- Allows access to WIP Tracking screen from Customer Connect.
- Interactive scheduling capabilities to create a master production schedule of Work Orders.
- Create forward and backward schedules to determine if required dates can be met.
- Export master schedule to Microsoft[®] Excel[®] and pivot tables for further analysis and graphical presentation.

Reports included are:

- Gross Requirements Plan
 Plan Order Summary
- Net Requirements Plan
 Plan Order Detail
- Shortages Plan
 Work Centers

Bills of Materials

The Sage Pro Bills of Materials module is a cost-effective solution when the full functionality of a complete manufacturing suite is not required. This option is used with Order Entry for kitting of single-level BOMs without allocation or work order generation.

- · Allows for single-level bills of materials.
- Includes support for revisions.
- · Allows kitting during Order Entry or during Order Shipment.
- Allows bills of materials settings of active, hold, or obsolete.
- · Easy customization of key terminology

Reports

- Bills of MaterialsFinished Goods
- Where Used
 Unused Items
- Components
- Configurations



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